



INNOVATIVE DESIGNS®
FOR CREATIVE SPACES

ALLIEDUSA.COM

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INNOVATIVE DESIGNS FOR CREATIVE SPACES®

2026 | CLASSROOM FURNITURE



Where Design Meets Purpose and Learning Comes to Life.

For more than 80 years, Allied
has been shaping how students
learn and teachers teach.

From our headquarters in Florida, we design and manufacture innovative, durable, and design-forward school furniture for modern K-12 learning environments. Every Allied product — from our Oracle seating to our collaborative table collections — is built to support movement, interaction, and creativity in the classroom.

As a fourth-generation, family-owned business, we take pride in doing things differently. While others answer to shareholders and short-term gains, we focus on lasting partnerships and long-term success. Our team makes decisions quickly, communicates openly, and stands behind every product we build.

We believe great furniture can transform learning — helping students feel comfortable, connected, and inspired. That's why we continue to invest in innovation, sustainability, and craftsmanship right here in the U.S., using responsible materials and lean manufacturing practices to deliver quality that lasts for generations.

At Allied, our mission is simple: to create spaces where learning thrives and communities grow — through design that moves education forward.



We design furniture that supports a love of learning in every space. Proudly built in the Southeastern United States, our furniture is adaptable, functional, and inspiring.

WHOLE GROUP ZONE:

Traditional classroom area where students sit at desks or tables surrounding a central presentation area, like a whiteboard, tv display or projector screen. This zone is ideal for teacher-led instruction, presentations, and group discussions.

SMALL GROUP ZONE:

Designed for collaborative learning, where students work together in small groups on projects, discussions, or activities. This zone can be furnished with tables and chairs, or even beanbags and floor mats for a more casual setting.

INDEPENDENT WORK ZONE:

A quiet space for students to work on individual assignments or projects. It can be furnished with desks, carrels, or even comfy chairs. This zone is important for students who need to focus and avoid distractions.

READING NOOK:

A cozy and inviting space for students to read independently or for the teacher to read aloud to the class. It can be furnished with comfortable seating, beanbags, and a bookshelf filled with books.

MAKERSPACE + ACTIVITY ZONE:

A place for students to engage in hands-on learning activities, experiments, or projects. It can be furnished with tables, chairs, and a variety of materials, such as art supplies, building materials, or science equipment.

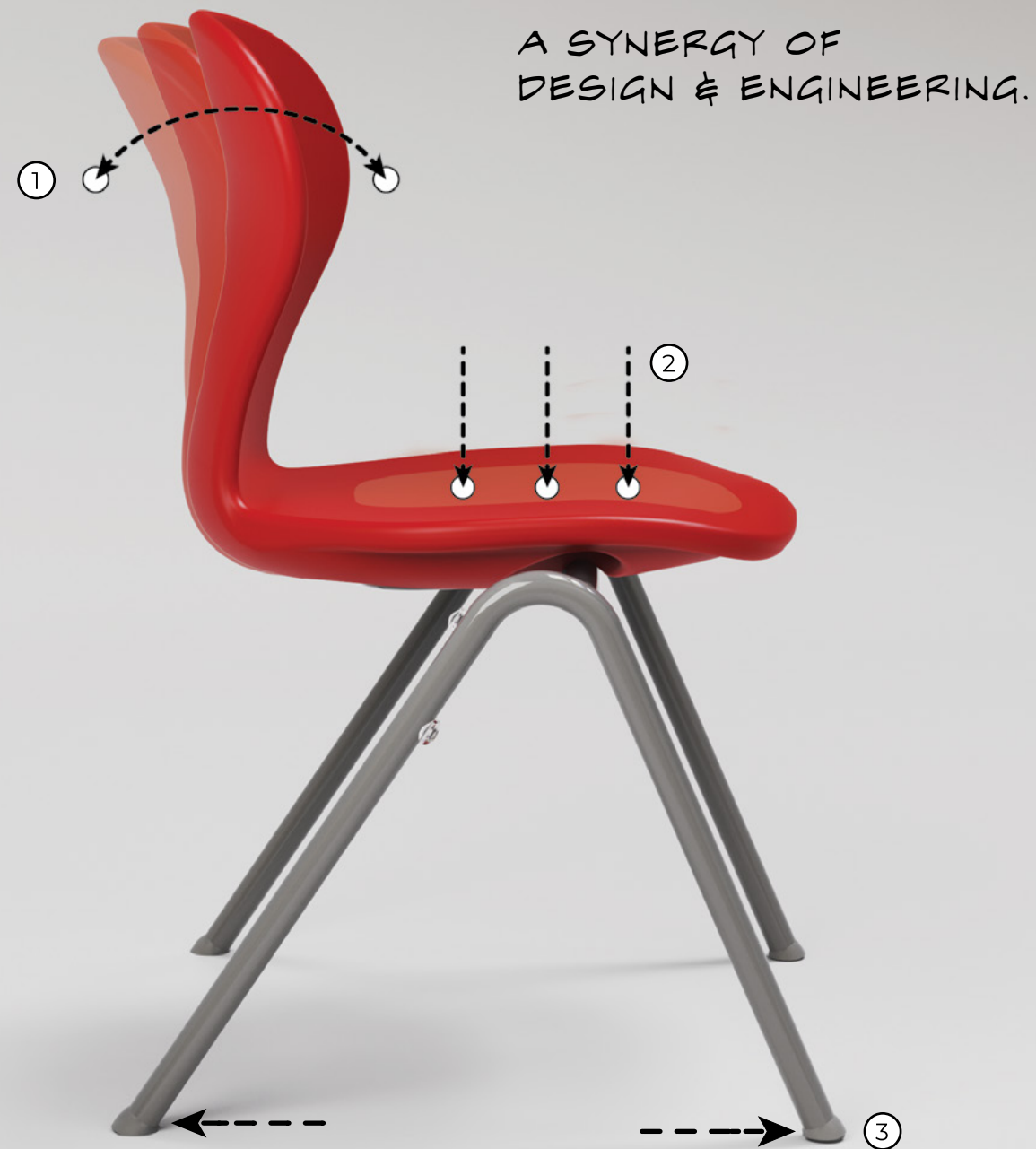
TECHNOLOGY ZONE:

Provides students with access to computers, tablets, or other technology devices for learning activities. It can be furnished with desks, chairs, and power outlets.

A classroom is ...

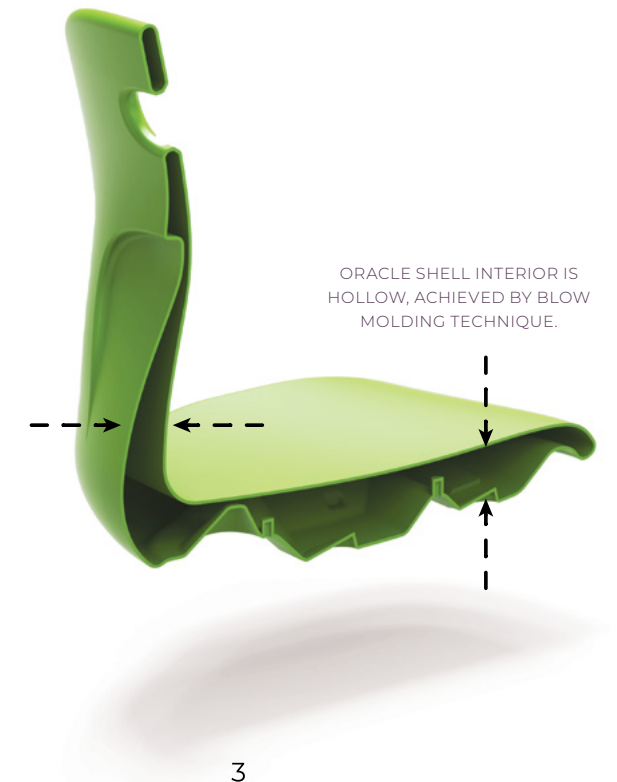
**ANYWHERE
LEARNING
HAPPENS**

The defining characteristic of a modern classroom isn't the physical space itself but the emphasis on student engagement and exploration.



Oracle Seating

Born from a deep understanding of the needs of students and educators, the Oracle chair boasts a unique and ergonomic Dual Wall Shell Design. This innovative structure, featuring an Active Contour Seat back and a Compression Seat Zone, seamlessly conforms to the user's body, offering personalized support and promoting proper posture.



COLLECTION HIGHLIGHTS

1

ACTIVE CONTOUR SEAT BACK

Oracle's backrest seamlessly conforms to each student's unique body shape, offering a "catch and release feeling" for personalized support and promoting proper posture.

2

COMPRESSION SEAT ZONE

The Compression Seat Zone is innovatively designed to respond to body movements, providing dynamic cushioning and reducing stress on key pressure points.

3

PRESSURE SENSITIVE GLIDES

Oracle's glides actively counterbalance the student's body weight, they encourage a natural shift of weight into the seat back, promoting optimal posture and comfort.

VIEW THE COLLECTION: [ALLIEDUSA.COM/ORACLE](https://alliedusa.com/oracle)

Oracle Seating



MADE IN U.S.A.

Oracle was proudly designed by our in-house Allied team and is manufactured and assembled in the United States.



HIGHLY RECYCLABLE

Made from eco-friendly and highly recyclable High-Density Polyethylene (HDPE), it minimizes environmental impact while ensuring superior strength.



BIFMA & BEYOND

Oracle meets rigorous industry standards for safety, durability, and sustainability, providing peace of mind for educators and decision-makers.



THE DETAILS
SET US APART.



1
SLIP PROTECTOR
This unique feature secures the chair in place when stored on a table top, preventing falls.

18" CANTILEVER
SHOWN IN NEW
FROST COLOR

Velocity Collection

Designed with active classrooms in mind, Velocity worksurfaces are available in both traditional and unique collaborative shapes to cater to the diverse needs of emerging educational environments. The collection provides superior stability, ease of installation and a large selection of finishes.

COLLECTION HIGHLIGHTS

- Modern height-adjustable leg available in 5 different sophisticated colors
- Environmentally friendly powder coat upper and lower leg assembly
- Oversized mounting plate to prevent deflection for extra rigidity
- High pressure laminate (HPL) work surface
- Precision leg fastening system speeds install
- Choice of 5 leg and caster colors

LEG CONSTRUCTION: Reinforced mounting plate welded to 14 gauge tubing. Leg upper consists of powder coated 2" round tubing. Insert is 1.8" powder coated 16 gauge tubing.

TABLE HEIGHTS: Work surface height is adjustable in one inch increments using an extended point set screw. Legs adjust from 24" to 37". With optional 3" casters, legs adjust from 27" to 40".

DELTA STUDENT DESKS
MODEL: VEL2436DLT-CA



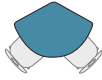
24 x 36"
Delta



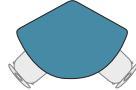
24 x 36"
Stealth



30 x 36"
Palm



30 x 40"
Pie



35 x 50"
Pie



31 x 34"
Pinnacle



24 x 29"
Rectangle





Velocity Collection

ACTIVITY TABLES
See all shapes and sizes on Alliedusa.com



30X70" SPAN TABLE
MODEL: VELSPAN-LG



49X64" SWEEP TABLE
MODEL: VELSWEEP-LG



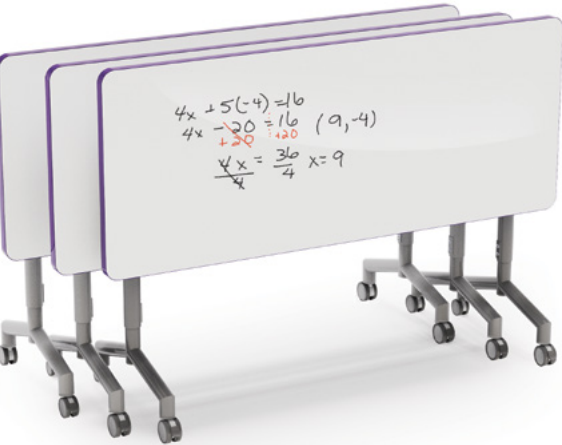
60X60" APEX TABLE
MODEL: VEL60APEX



60X60" JAX TABLE
MODEL: VEL60JAX

Velocity Collection

Its mobile design and easy setup make it perfect for classrooms, training rooms, or conference rooms. Whether you need a traditional layout or a more collaborative arrangement, the casters allow for effortless reconfiguration. And when not in use, the folding feature allows for space-saving storage.



WRITE-ON SURFACES

Create multi-use zones with nested tables, write-on surfaces available in 5 different finishes.

(Also available without nest and fold mechanism)

NEST AND FOLD TABLES



COLLECTION HIGHLIGHTS

- Modern height-adjustable Velocity leg
- Easy to use and robust flip-top mechanism
- Environmentally friendly powder coat upper and lower leg assembly
- Oversized mounting plates to prevent deflection and extra rigidity

DIMENSIONS: Heights are adjustable in one inch increments from 30" to 42". Work surfaces are available in 24"D, 30"D and 36"D. Choose 90° corner table tops or standard radius corner tops.



ENVIRONMENTS FOR THE WHOLE CAMPUS.

Velocity Collection



42"
↑
HEIGHT
ADJUST
↓
30"

SIT + STAND DESKS

GIVING STUDENTS
THE POWER TO
MOVE AND LEARN
THEIR WAY.

Bring flexibility and motion to the modern classroom. With a smooth pneumatic lift, students can effortlessly adjust the height from 30" to 42" to find their ideal position — whether seated or standing. Designed with Allied’s signature Velocity frame, this desk combines clean lines, durable construction, and fluid mobility on lockable casters.



VELOCITY SIT+STAND
MODEL: VELLCN2424BLT
*Note: 24/28 stool fit offset

COLLECTION HIGHLIGHTS

- Modern height-adjustable Velocity leg
- Easy to use and robust mechanism
- Environmentally friendly powder coat upper and lower leg assembly
- Oversized mounting plates to prevent deflection and extra rigidity

DIMENSIONS: Heights are adjustable from 30" to 42". Work surfaces are available in several different choices. Choose 90° corner table tops or standard radius corner tops.



COLLABORATIVE CLASSROOM

WHOLE GROUP | SMALL GROUP | INDEPENDENT ZONES

Aero Collection

Designed with aesthetics and functionality in mind. The unique oval shaped legs and clean lines give these tables and desks a modern, sleek look that will complement any active learning environment. The variety of options and work surface shapes allow for a large variety of seating arrangements.



AERO PIE DESKS
MODEL: ARO3550PIE

COLLECTION HIGHLIGHTS

- Contemporary height-adjustable Aero leg
- High pressure laminate (HPL) work surface
- Precision leg fastening system
- Multiple size & shape combinations
- Vinyl edge available in popular colors
- Choice of two legs colors (Black and Platinum)
- Optional chrome plated wire backpack hook
- Optional casters available in Black

TABLE HEIGHTS: Work surface height is adjustable in one inch increments using an extended point set screw.

- Legs adjust from 19" to 31".

PRECISION LEG FASTENING SYSTEM:

14 gauge factory-installed steel bracket ensures perfect placement, ease of assembly and maximum stability.



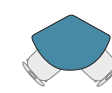
24 x 36"
Delta



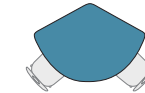
24 x 36"
Stealth



30 x 36"
Palm



30 x 40"
Pie



35 x 50"
Pinnacle



31 x 34"
Pinnacle



24 x 29"
Rectangle

Aero Collection

ACTIVITY TABLES

See all shapes and sizes on Alliedusa.com



60X72" TEAM TABLE
MODEL: ARO6072TM



48" CHIP TABLE
MODEL: ARO48CP



60X60" JAX TABLE
MODEL: ARO60JAX



30X30X60" TRAPEZOID TABLE
MODEL: ARO30TP



30X60" MERGE TABLE
MODEL: ARO3060MG



30X60" SURGE TABLE
MODEL: ARO3060SG



60X66" HORSESHOE TABLE
MODEL: ARO666H



42X72" DOODLE TABLE
MODEL: ARO4272DD

Modern Classic Collection



Thoughtfully crafted to deliver inspiring learning environments that effortlessly combine timeless design with practical functionality. The clean lines and tubular legs are modern and sophisticated, making them a perfect fit for active classrooms and contemporary learning spaces.

COLLECTION HIGHLIGHTS

- High pressure laminate (HPL) work surface
- All steel adjustable legs with multi-directional nylon swivel glides
- Precision leg fastening system
- Multiple size & shape combinations
- Vinyl edge available in popular colors
- Choice of leg color in Black or Platinum
- Optional Platinum Book Box available

TABLE HEIGHTS: Two leg style options allow maximum flexibility of the work surface height:

- Standard legs adjust from 20½" to 30½"
- Low-Range legs adjust from 16½" to 25½"



30X30X60" TRAPEZOID
MODEL: CLS30TP



60" CIRCLE TABLE
MODEL: CLS60CR



60X66" HORSESHOE TABLE
MODEL: CLS666H



60X60" FLOWER TABLE
MODEL: CLS60FL



Artisan Wood — *Designer Series*



The Artisan Wood Designer Series introduces a refined new aesthetic to learning environments — one that celebrates natural materials, craftsmanship, and connection. Each table radiates warmth and character, transforming classrooms, commons, and collaboration areas into welcoming, design-forward spaces.

COLLECTION HIGHLIGHTS

- High pressure laminate (HPL) work surface
- All wood legs with nylon swivel glides
- Metal leg fastening system
- Multiple size & shape combinations
- Vinyl edge available in popular colors
- Environmentally friendly wood material

TABLE HEIGHTS: Three leg height options allow maximum flexibility of the work surface height:

- Standard Height legs 30"
- Low Height legs 24"
- Counter Height legs 36"



42X60 RECTANGLE
MODEL: DS426030



60" CIRCLE TABLE
MODEL: DS60CR30



OBLONG RECTANGLE TABLE
MODEL: DS3660OR30



48X48" SQUARE TABLE
MODEL: DS484830



OBLONG RECTANGLE TABLE
MODEL: DS3660OR30



Innovation — “X” Collection



36 X 144" CONFERENCE TABLE
MODEL: AIX36CONF

72" APEX TABLE
MODEL: AIX3672CA

The Innovation-X Collection provides the perfect combination of functionality and aesthetic appeal, making them the ideal choice for educational projects in creative spaces. With a unique leg system and a variety of large work surface options, these tables offer unmatched versatility.

COLLECTION HIGHLIGHTS

- Heavy duty dual-lock casters allows table to be fixed or mobile. Glides available.
- Precision laser cut leg system made in USA
- Choice of 5 powder-coat leg colors

THREE HEIGHTS:

- Standard sitting height legs - 30"h
- Counter height legs (k-8 standing) - 36"h
- Standing height legs - 40"h

Innovation — “A” Collection

Precision laser-cut steel framework and large work surfaces make these tables ideal for the most demanding STEM Labs, Maker Spaces and Science applications. The unique Vertangular leg structure gives your space a consistent, aesthetically pleasing signature look even when mixing tables of different heights.



36X72" INNOVATION TABLE
MODEL: AI3672DECA W/ DRY ERASE TOP

COLLECTION HIGHLIGHTS

- Modern industrial multi-purpose Maker table
- Unique Vertangular leg structure
- Choice of high pressure laminate (HPL), hardwood or phenolic tops
- Vinyl edge available in popular colors
- Dual-Lock casters allows table to be fixed or mobile
- Precision laser cut frame system made in United States
- Choice of 5 powder-coat frame colors

STRUCTURAL FRAME: 2" square, 14 gauge cold rolled steel with continuous laser cut tube fabrication. 14 gauge top plate for secure fastening of work surface. U-channel cross support of formed 16 gauge steel maintains lateral integrity of the table.

THREE HEIGHTS:

- Standard sitting height legs - 30"h
- Counter height legs (k-8 standing) - 36"h
- Standing height legs - 40"h

MAKERSPACE + ACTIVITY ZONES:

Engaging spaces for hands-on learning activities, experiments, or projects.

Enhances the learning experience by promoting ingenuity, creativity and technological literacy.

Flexibility is key, specify a mix of standing height tables and easily reconfigurable seating.





Innovation — “N” Collection

The Innovation-N Collection provides the perfect combination of functionality and aesthetic appeal, making them the ideal choice for educational projects in science labs. With a unique leg system and a variety of large work surface options, these tables offer unmatched versatility.


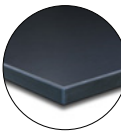

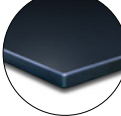
COLLECTION HIGHLIGHTS

- Available in 24” and 30” depths
- Optional Heavy duty dual-lock casters allows table to be fixed or mobile
- Precision laser cut leg system made in USA
- Platinum powder-coat leg color

THREE HEIGHTS:

- Height-Adjustable legs w/ Glide - 27-40”h
- Height-Adjustable legs w/ Caster - 30-43”h

SCIENCE + LAB TOPS

-  Chem-K12
Standard HPL
-  Epoxy
-  Butcher Block
(Rubberwood)
-  Phenolic

INNOVATION-N
MODEL: AIN2460GLHW



Hutch Collection

Experience unparalleled flexibility with our re-configurable mobile classroom storage system. Specifically designed for today's collaborative school environments, this innovative solution provides the ultimate storage flexibility to meet the evolving needs of your classroom.

Transfer and distribute classroom manipulatives with ease.



COLLECTION HIGHLIGHTS

- Three practical height options
- Four colors accent panels (Stop Red, Electric Lime, Dynamic Blue, and Charcoal)
- Hidden lock mechanism prevents tampering
- Available in Shelved, Tote or Cubbie configurations

CABINET MATERIALS: Powder-coated 18 gauge steel provide the rigid base structure, while Internal 20 gauge steel supports hold shelves and totes.

CASTERS: 4" non-marring casters allow for ease of movement on carpet and tile. Front locking casters.

OPTIONAL DOORS: Two-point locking mechanism uses both the top and bottom shelves. Fully articulating hinges ensure smooth closing of doors.



Teacher Desks

FEATURES

- Easily configurable mobile desk for administrators and educators
- Commercial grade 3 drawer pedestals
- Managed key system allows master key use and cylinder replacement
- Sized to allow maximum use of space and use with task chairs

SPECIFICATIONS

WORK SURFACE: 45lb. density 1¾" thick particle-board with laminate backer sheet for balanced construction. Stain and scratch resistant high pressure laminate (HPL) surface with form fitting vinyl edge banding.

MOBILE PEDESTAL: Box/Box/File configuration with numbered lock, master key and replaceable lock cylinders. Commercial grade 16 gauge structure with 18-gauge panels. Metal drawer slides allow for drawer removal. Plate casters provide ease of movement.



SINGLE PEDESTAL TEACHER DESK
MODEL: MTSP2454



DOUBLE PEDESTAL TEACHER DESK
MODEL: MTD2467

VELOCITY TEACHER DESK + HEIGHT ADJUST LECTERN:



VELOCITY TEACHER DESK
MODEL: MTSP2454VEL

VELOCITY SIT+STAND
MODEL: VELLN2427

Designed as a unified solution for modern learning environments, the Velocity Teacher Desk and Height Adjustable Lectern combine secure storage, generous workspace, and adaptable mobility. The desk's integrated pedestal anchors the space with permanence, while the mobile lectern allows effortless transitions between teaching, presenting, and collaborating — creating a refined, flexible hub for today's educators.

Worksurface Construction

Allied’s table tops are crafted with a meticulous attention to detail, using premium materials and advanced manufacturing techniques. Our commitment to quality ensures that our products not only look great but also perform exceptionally well in demanding educational environments. From the durable High Pressure Laminate (HPL) surface to the sturdy particle board core, every component of our table tops is designed to withstand the rigors of daily use and provide lasting value.

MADE IN U.S.A. +
30 YEAR WARRANTY

By proudly manufacturing our tables in the USA, we ensure that they meet the highest standards of craftsmanship. And with our 30-year warranty, you can have peace of mind knowing that your investment will last for years to come.

ONLY HIGH PRESSURE
LAMINATES IN OUR TOPS

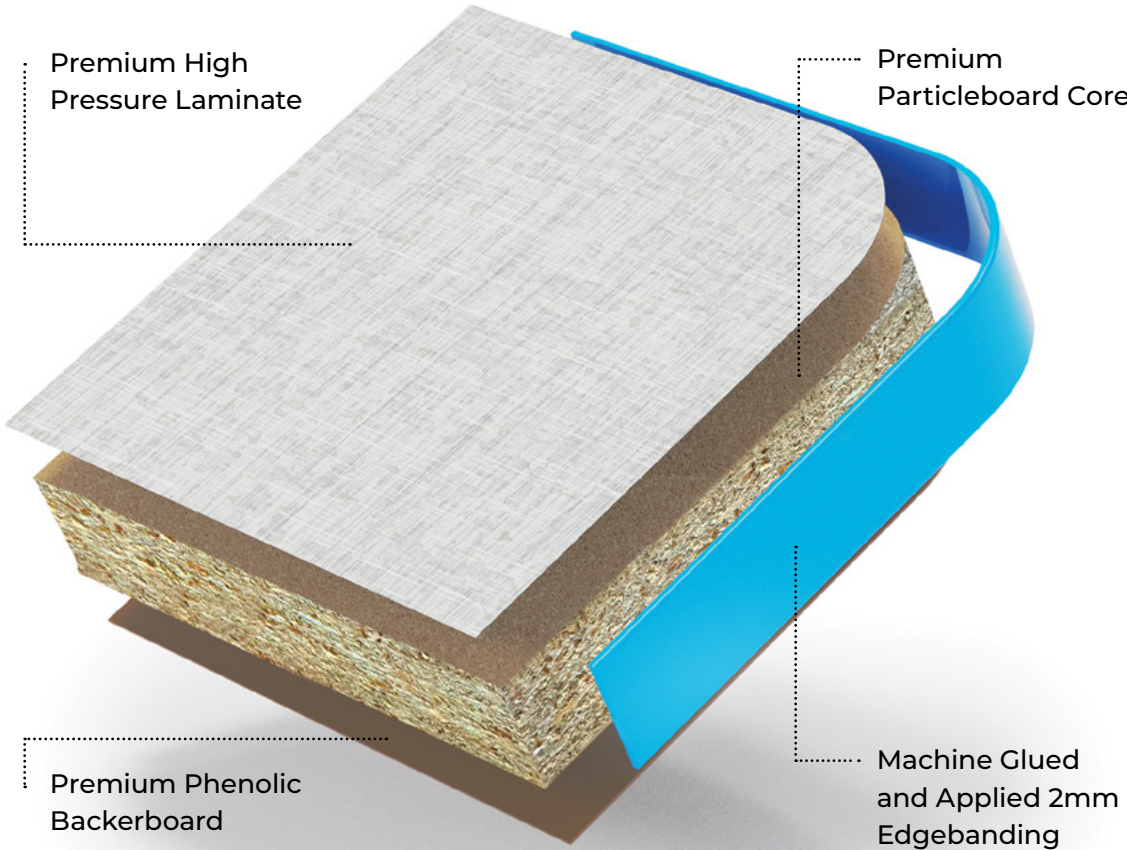
High Pressure Laminate (HPL) is a premium material known for its exceptional durability, scratch resistance, and stain resistance. This makes it the ideal choice for school furniture, where tables are subjected to daily wear.

MACHINE APPLIED
2MM EDGEBANDING

Our high-tech machinery ensures a clean, seamless finish that is resistant to chipping and peeling. This precision-engineered process provides a superior edge that can withstand the rigors of daily use.

WE BELIEVE IN PROVIDING THE HIGHEST QUALITY PRODUCTS FOR OUR CUSTOMERS.









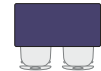



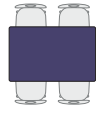
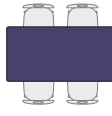
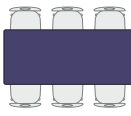
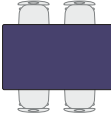
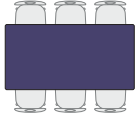
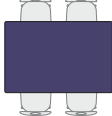




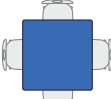
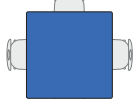
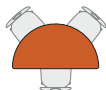

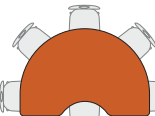


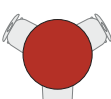
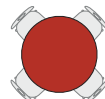

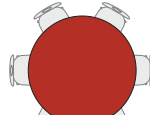
That’s why we avoid using inferior materials and outdated manufacturing techniques. Our table tops are free from melamine (LPL), a less durable alternative to HPL. We also eschew cheap core materials and hand-trimmed edges (or t-mold edges), opting instead for premium particle board and machine-applied edge banding for a more precise and durable finish.



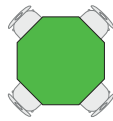
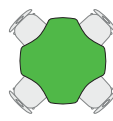
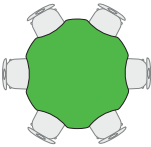




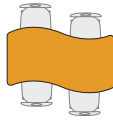
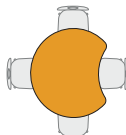
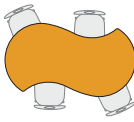





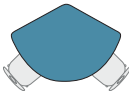


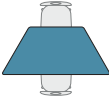
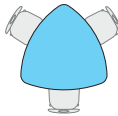
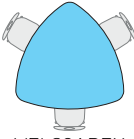
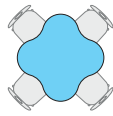
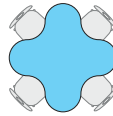
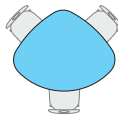
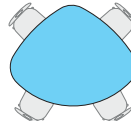
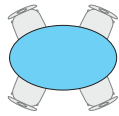
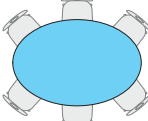
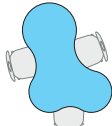
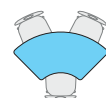
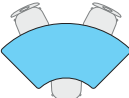


Our over 80 years of manufacturing expertise, combined with recent investments in state-of-the-art machinery, have resulted in some of the highest quality worksurfaces in the industry.

Design Resources

WORKSURFACE SHAPES

 18 x 48" Rectangle	 18 x 60" Rectangle	 18 x 72" Rectangle	 20 x 40" Rectangle	 20 x 48" Rectangle	 20 x 54" Rectangle	 20 x 60" Rectangle
 24 x 36" Rectangle	 24 x 48" Rectangle	 24 x 54" Rectangle	 24 x 60" Rectangle	 24 x 72" Rectangle	 30 x 48" Rectangle	 30 x 60" Rectangle
 30 x 72" Rectangle	 36 x 60" Rectangle	 36 x 72" Rectangle	 42 x 60" Rectangle	 42 x 72" Rectangle	 24" Square	 30" Square
 36" Square	 42" Square	 48" Square	 48" Half Round	 36 x 72" Kidney	 48 x 72" Kidney	 60 x 66" Horseshoe
 30" Circle	 36" Circle	 42" Circle	 48" Circle	 60" Circle		

We provide our full catalog of tables, desks and furniture in 3D models (Revit, DWG) compatible with popular specification software. Our full catalog is also available in CET within the product information library.

 48" Octagon	 48" Clover	 60" Flower	 60 X 72" Team	 30 x 48" Merge	 30 x 60" Merge	 30 x 48" Surge
 30 x 60" Surge	 48" Chip	 42 x 72" Doodle	 24 x 29" Rectangle	 24 x 36" Delta	 24 x 36" Stealth	 30 x 36" Palm
 30" x 40" Pie	 35" x 50" Pie	 31 x 34" Pinnacle	 24 x 24 x 48" Trapezoid	 30 x 30 x 60" Trapezoid	 VEL48APEX	 VEL60APEX
 VEL48JAX	 VEL60JAX	 VELLENS-SM	 VELLENS-LG	 VEL60OVAL	 VEL72OVAL	 VELPOND
 VELSPAN-SM	 VELSPAN-LG	 VELSWEEP-SM	 VELSWEEP-LG			

Design Resources

MATERIALS AND FINISHES

Woods HP LAMINATE



Abstracts HP LAMINATE



Colors HP LAMINATE



K12 Basics HP LAMINATE

Dryerase HP LAMINATE

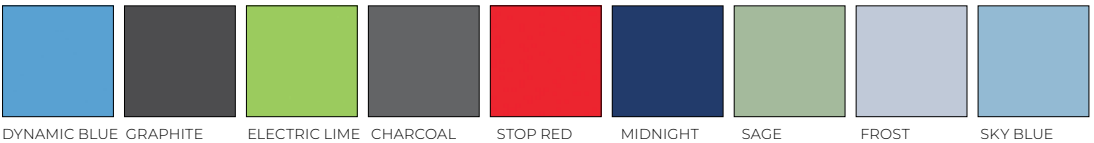


Request our Design Toolkit, with samples of laminates, metal finishes and edge treatments. We even include chemically-resistant and hardwood worksurface samples and caster samples.

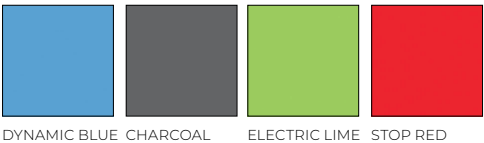
2mm Table Edge Colors



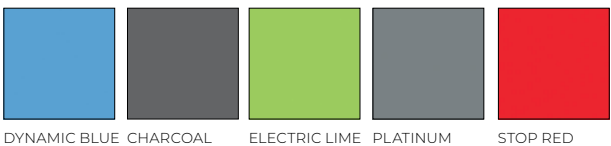
Oracle Shell Colors



Powder Coat Colors HUTCH



Powder Coat Colors VELOCITY INNOVATION



Powder Coat Colors MODERN CLASSIC AERO

